

# SEDIPAN SPUT-540

Solventborne transparent spray Topcoat



## Main product characteristics

- Perfect levelling
- Good filling properties
- Good transparency
- Good scratch resistance
- Oil touch feeling



## Processing

### General information



- The product application on substrate must be done in an environment with not less than 12°C and not higher than 30°C. Coatings applied at lower temperatures will show chemical and mechanical properties worse than standard performances that can be normally achieved.
- The best leveling results will be achieved at 20°C and a relative humidity of 60%.
- Stir well before use!
- All external materials (i.e. fillers, tapes, sealing compounds, cleaners) must be checked for compatibility with the coating system before use.

### Area of usage



- Parquet
- Stairs
- Other Interior Constructions that should have a good scratch resistance and oil touch feeling

### Substrate preparation



This product can be applied over any wooden board previously sanded with grain 150-180.


### Property & Application Table


	Appearance	liquid
	Colour	Amber
	Solid content (weight ± 2%)	42 %
	VOC (weight ± 2%)	58 %
	Density (± 2%)	0,89 g/cm <sup>3</sup>
	Viscosity in can (Ford 4, +/- 5sec)	45 sec
	Viscosity for Application (DIN 4, +/- 3sec)	25 sec
	Application	Cup gun
	Nozzle (Ø mm)	1,5 – 1,8
	Injection pressure (bar)	2 – 3
	Thinning	White spirit
	Thinner in %	5 – 20
	Application quantity (g/m <sup>2</sup> )	120 – 160
	Productivity per application (g/m <sup>2</sup> ) <sup>1)</sup>	240 – 320
	Suggested layers	From 1 to 3
Alternative application Method	Brush or Roller (Application tools must be compatible with solventborne products)	
<sup>1)</sup> Productivity incl. thinner and spraying loss		

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Drying Table		
	Drying at 20 °C and RH% between 45–65	
	Dust free	60-90 minutes
	Handling	5-6 hours
	Drying	24 hours
	Sand ability	24 hours
	Step ability	24-36 hours

Cleaning	
	<ul style="list-style-type: none"> <li>• Application tools must be cleaned with thinner after use.</li> <li>• Coating left overs (washing thinner, waters from spray booths, used coatings) must be disposed according to local regulations. Never dispose residues directly into drains.</li> </ul>


Storage
<ul style="list-style-type: none"> <li>• SEDIPAN SPUT-540 do not have an expiring date if stored in a cool environment in its original and sealed containers. After the use, close the containers.</li> </ul>

## Systems

Used as self-sealing system with up to three layers. After drying the layers need to be sanded with sanding paper of 180-220 grain.
The mentioned coating systems are only an example, other systems are possible.

## Additional notes

Availability	
Packaging size	25 l
Colours	Clear
Gloss grades (meas. 60°)	20, 60, 90

Where to find the MSDS	
	Please contact your local business partner.

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