## TECHNICAL DATASHEET

# SEDIPAN SAPP-260 WHITE



# Solventborne white 2k primer



# Main product characteristics

- · Good filling properties
- · Very good flexibility
- Fast drying
- Non yellowing
- Perfect levelling



## **Processing**

#### **General Information**



- The product application on substrate must be done in an environment with not less than 12°C and not higher than 30°C. Coatings applied at lower temperatures will show chemical and mechanical properties worse than standard performances that can be normally achieved.
- The best leveling results will be achieved at 20°C and a relative humidity of 60%.
- Stir well before use!
- All external materials (i.e. fillers, tapes, sealing compounds, cleaners) must be checked for compatibility with the coating system before use.

### Area of usage





- Interior Doors
- Furniture
- Other Interior Constructions
- Suggested as a base coat of high quality wooden boards, especially for open pore layering.

#### Substrate preparation







This product can be applied over any wooden board previously sanded with grain 180-220.

#### Property & Application Table





Appearance	liquid
Colour	white
Solid content (weight $\pm$ 2%)	46 %
VOC (weight ± 2%)	54 %
Density ± 2%	1,15 g/cm <sup>3</sup>
Viscosity in can (Ford 4, +/- 5sec)	50-55 sec
Viscosity for Application (DIN 4, +/- 3sec)	18 sec
Application	Cup gun
Nozzle (Ø mm)	1,8 – 2,0
Injection pressure (bar)	2 – 3
Thinning	SEDIPAN STM-050
Thinner in %	30 – 40
Application quantity (g/m²)	140 – 160
Productivity per application (g/m²) <sup>1)</sup>	280 – 320
Suggest layers	from 1 to 3
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### Mixing information



- Use Hardener SEDIPAN SH-180
- Mixing ratio Material to Hardener: 10 : 1
- Stir well after adding the hardener
- Pot life after mixing: more than 12 hours (Depending on temperature)

Drying Table					
	Drying at 20 °C and RH% between 45–65				
	Dust free	30 minutes			
(5)5)	Handling	60-90 minutes			
	Drying	24 hours			
	Sand ability	12 hours			

#### Cleaning



- Application tools must be cleaned with thinner after use.
- Coating left overs (washing thinner, waters from spray booths, used coatings) must be disposed according to local regulations. Never dispose residues directly into drains.

#### Storage

• SEDIPAN SAPP-260 and its curing agent SEDIPAN SH-180 do not have an expiring date if stored in a cool environment in their original and sealed containers. After the use, close the containers.



## Systems

This product can be applied under any SEDIPAN 2k acrylic opaque top coat after sanding with 320 grit sanding pater.

The mentioned coating systems are only an example, other systems are possible.



## Additional notes

Availability			
Packaging size	25 kg		

#### Where to find the MSDS



Please contact your local business partner.

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